



DKS FRAME PREP LABOR

Additional Frame Preparations	
ITEM NO	DESCRIPTION
1. Assembled Welded Frames	
LFWF-S	Single Opening
LFWF-P	Paired Opening
LFCONTWELD	Continuous Weld (add to above)
2. Anchors Welded In	
	A. Wood/Steel Stud
LFWELDWS-S	Single Frame (6)
LFWELDWS-P	Paired Frame (8)
LFWELD-ANC	Per Anchor Charge
LFPD	B. P&D on Frame (Includes Prep and Tube Anchor, Dynabolts or Wood Lags)
LFPDEXP	C. P&D on Expandable Frame (with Dynabolts or Wood Lags)
3. Closer Reinforcement (Regular or Parallel)	
LFCR-S	Single Frame
LFCR-P	Paired Frame
LFCREXP-S	Expandable, Single Frame
LFCREXP-P	Expandable, Paired Frame
4. Special Width on Header (Masonry/Drywall Frame)	
LFCRHD	Special Width on Header
LFCRHD-EXP	Special Width on Header, Expandable
5. Eliason Prep, Weld CR01 on Frame (CR01 not included)	

LF-ELIASON-S	for Eliason Single Frame
LF-ELIASON-P	for Eliason Paired Frame
ITEM NO	DESCRIPTION
6. Prep Frame for Continuous Hinge (Cost of Flat Astragal included)	
LFCONTAST-S1	6'8", Single Frame
LFCONTAST-S2	7'0", Single Frame
LFCONTAST-S3	8'0", Single Frame
LFCONTAST-P1	6'8", Paired Frame
LFCONTAST-P2	7'0", Paired Frame
LFCONTAST-P3	8'0", Paired Frame
7. Door Coordinator Reinforcement	
LFRDC-S	Single Frame
LFRDC-P	Paired Frame
8. Modification Rates	
LFRFA	Reverse Floor Anchors
LFFBF	Flush Bolt Preparation on Header
LFBOS	Blank Out Strike
LFBOS-EXP	Blank Out Strike Of Expandable Strike Jamb
LFRPP	Rim Panic Prep (Reinforce for Surface Mounted)
LFRPP-EXP	Rim Panic Prep on Expandable Frames
LDPOF	Deadbolt Strike Prep on Frame
LDPOF-EXP	Deadbolt Strike Prep on Expandable Frame
LFCMTD-1	Convert Masonry to Drywall up to 7.75"
LFCMTD-2	Convert Masonry to Drywall wider than 7.75" Depth
LFMARKBUNDLE	Mark and Bundle KD Frames (Per Frame)
LFPL-CAL	Privacy Latch Reinforcement on Frame - Strike Side - Cal Royal Template

FRAME PREP LABOR ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE. LISTED ARE REGULAR BUT MAY VARY DEPENDING ON THE SCOPE OF THE JOB REQUESTED. ALL TEMPLATES ARE SUBJECT FOR REVIEW. PLEASE CONSULT DKS REPRESENTATIVES.



DKS FRAME PREP LABOR

ITEM NO	DESCRIPTION
LC1	Crating Fee (price may vary per hour spent)
LC2	
LC3	
LC4	
LFCOC	Concealed Overhead Closer (Channel not included)
LFCOS	Concealed Overhead Stop (Channel not included)
LF-UC	Jamb Undercut, Drywall/Masonry (Per Side)
LF-UC-EXP	Jamb Undercut, Expandable Frame (Per Side)
LF-ASA	ASA Strike Prep
LF-TS	T-Strike Prep
LF-ESP	Electric Strike Prep
LF-EHP	Electric Hinge Prep (price won't apply if with Mortar Box)
LF-HP	Hinge Prep (per hinge)
LF-PIVOT-CRP	Pivot Prep-CalRoyal Template
LF-ROLL	Roller Latch Prep
LFCVR	CVR Head Prep
LFSVR	SVR Head Prep
LF-EPT	EPT (Frame)
LF-BALL-HD	Ball Catch Prep on Head
LF-BALL	Ball Catch Prep
LF-MAG	MAG Lock Reinforcement
LFRMUL	Reinforce Header for Removable Mullion
LFCONSTIF	Prep Frame for Concealed Stiffeners
LFSET-EXP	Prep Frame: Set up Jamb Depth on Expandable Frame & Spot Weld
LF-DRIP	Drip Cap Welded on Frame Head
LF-SHR-S	Reinforce for Surface Hinges, Single
LF-SHR-P	Reinforce for Surface Hinges, Pair
LF-CTRSUNK	Countersunk Face/Base Screw Holes (per each)

DKS SHOP ADDITIONAL SERVICES

Fabrication Labor Charges, Windows, Transom, & Sidelites	
ITEM NO	CUT & NOTCH for FABRICATION
LF-MJPE	Miter Joint Per End
LF-NOJPE	Notch Joint Per End

Welding Charge per Joint or Unit	
ITEM NO	WELDING CHARGE PER JOINT or UNIT
LF-LJTJ	L or T Type Joint
LF-CROSSJ	Cross (+) Type Joint
LF-4IS	4 Inch Sill
LF-AWI	Anchor Welded In Per Each

Labels (Mylar/Metal)	
ITEM NO	DESCRIPTION
LFMY-S	S Label
LFMY-20	20 Minute Label
LFMY-90	90 Minute Label
LFMY-45	45 Minute Label
LFMY-60	60 Minute Label
LFMY-3HR	3 Hour Label
LFMT	Metal Fire Labels available upon request. Add:

Factory Applied Paint Finish	
LF-PAINT	5000 Series Drywall Frames Only Frame size:3070 Other sizes available on request. Price is for reference only on 3070 frame. Contact factory for larger sizes. Minimum quantity 50 of same color

FRAME PREP LABOR ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE. LISTED ARE REGULAR BUT MAY VARY DEPENDING ON THE SCOPE OF THE JOB REQUESTED. ALL TEMPLATES ARE SUBJECT FOR REVIEW. PLEASE CONSULT DKS REPRESENTATIVES.