



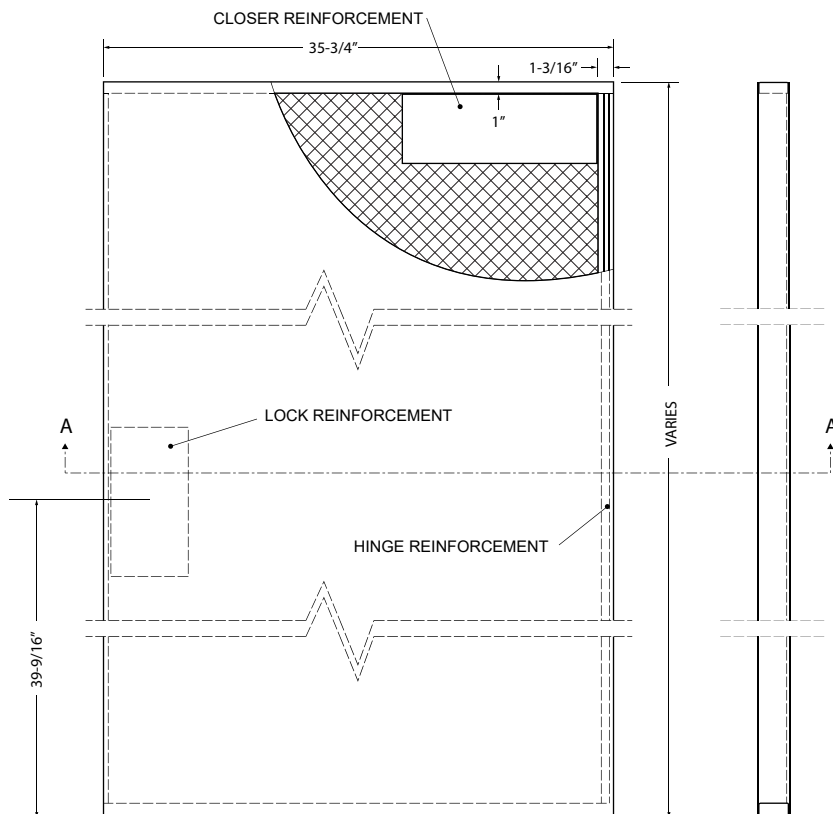
STEEL DOOR & FRAME SYSTEMS, INC.

Retrofit / Replacement Doors  
1500 Series

### Standard Features

- ◆ 16 and 18 Gauge Doors
- ◆ Cold Rolled or Galvanized Steel
- ◆ Tight Corner Seam  
(Edge/Corner Seam Construction)
- ◆ Full Body Polystyrene Core
- ◆ Non-Handed Design
- ◆ 12-Gauge Closer Reinforcement
- ◆ Continuous 7-Gauge Channel Hinge  
Reinforcement Set at Heavy Duty  
Depth - Full Height
- ◆ 14-Gauge, 10-inch Lock Face  
Reinforcements
- ◆ 16-Gauge Flush Top Cap
- ◆ 16-Gauge Inverted Bottom Cap
- ◆ Prime Painted Grey Two Part  
Epoxy Factory Applied, Baked On
- ◆ Remove Skin at Desired Locations for  
Hinge Size - Template, Drill and Tap,  
Apply Reversible Hinge Shim

### Door Construction Reinforcement Detail



SECTION A-A

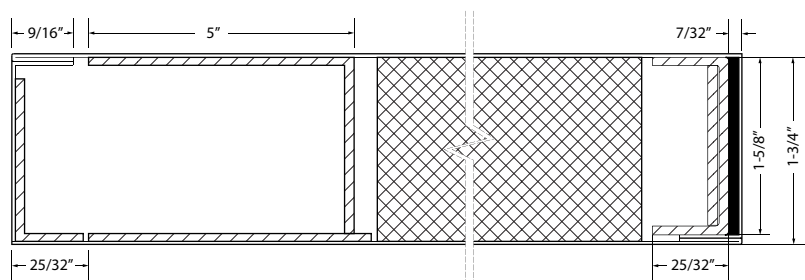


ILLUSTRATION NOT TO SCALE



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