1. Assembled Welded Frames

- A. Single Opening
- B. Paired Opening
- **C.** Continuous Weld (add to above)

2. Anchors Welded In

- A. Wood/Steel Stud
 - Single Frame (6)
 - Paired Frame (8)
 - Per Anchor Charge
- **B.** P&D On Frame (Includes Prep and Tube Anchor, Dynabolts or Wood Lags)
- 3. Flush Bolt Preparation on Header
- 4. Special Width on Header
- 5. Closer Reinforcement Standard or Parallel Single Frame Paired Frame
- 6. Blank Out Strike
- 7. Rim Panic Prep

(Reinforcement for Surface Mounted)

- 8. Deadbolt Prep on Frame
- 9. Convert Masonry to Drywall (Includes Drywall Compression Anchor

(Includes Drywall Compression Anchor with Screw and Retainer)

10. Mark and Bundle KD Frames (Per Frame)

11. Concealed	d Overhead	Stop
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- 12. Concealed Closer
- 13. SVR Head Prep
- 14. Aux Fire Latch
- 15. Prep frame for Continuous Hinge
- 16. Electric Hinge Prep (Per cut)
- 17. Jamb Undercut (Per side)
- 18. Electric Strike Prep
- 19. Relocate Hinge (Per hinge)
- 20. Roller Latch Prep
- 21. Concealed Vertical Rod Prep Head (each)
- 22. EPT
- 23. Ball Catch Prep on Head
- 24. Ball Catch Prep
- 25. Reinforcement for Door Coordinator (Single)
- 26. Reinforcement for Door Coordinator (Pair)
- 27. MAG Lock Reinforcement
- 28. Reinforce Header for Removable Mullion
- 29. Convert ASA Strike to T-Strike
- 30. Prep Frame for Concealed Stiffeners

Additional Shop Services

➤ Fabrication labor charges, windows, transom, and sidelites.

Item #	Cut and Notch for Fabrication
MJPE	Miter Joint Per End
SMPE	Saw Miter Per End
NOJPE	Notch Joint Per End
BJOPE	Butt Joint Per End

> Welding charge per joint or unit.

Item #	Welding Charge Per Joint or Unit
LJ or TJ	L or T Type Joint
CROSSJ	Cross (+) Type Joint
4IS	4 Inch Sill
8IS	8 Inch Sill
AWI	Anchor Welded (each)
BANWI	Base Anchor Welded (each)

> Factory applied paint finish.

- 5000 Series Drywall Frames Only.
- Minimum quantity 50 of same color.



